

Part of the Teledyne Imaging Group

### Shad-o-Scan<sup>™</sup> 3001/4501 Datasheet

CMOS X-Ray Detectors



#### **Key Features**

- » Radiation hardened CMOS technology ensures long lifetime
- » 14-bit digital real-time output
- » 99 µm pixel size
- » 5G Ethernet interface
- » Energy range 10-225 kV
- » High speed (up to 50 m/min)
- » Low power consumption (no active cooling required)
- » On-board pixel correction
- » D-TDI (Digital Time Delay Integration)
- » Ready-to-run software and drivers

### **Typical Applications**

- » Non-destructive testing (NDT)
- » Electronics inspection (2D/3D)
- » Food inspection
- » Scientific imaging

### Shad-o-Scan Scanning X-Ray Detectors: Ultimate Sensitivity and Resolution

#### **Overview**

With the release of the Shad-o-Scan 3001/4501, Teledyne DALSA introduces a new family of scanning x-ray detectors specifically designed for the challenging requirements of high-performance industrial and scientific x-ray scanning applications. The Shad-o-Scan detectors leverage Teledyne DALSA's advanced CMOS image sensing technology, which delivers high-speed, low-dose x-ray images and yields higher image quality than other scanning devices.

The Shad-o-Scan xx01 product family consists of 2 models up to 45 cm, a 99  $\mu$ m pixel size, a high-speed, real-time image transfer via a 5G Ethernet interface, 14 bits digitization and SDK's, drivers and programming support. The camera interface allows easy access to features such as adjusting the frame rate, single and multiple frame acquisitions, and control of advanced timing modes.

#### Software

Each Shad-o-Scan detector ships with Teledyne DALSA's CamExpert software and an Ethernet driver. The software is compatible with Windows 7, 8 and 10. Check with your sales representative for compatibility with other Windows versions or with the Linux operating system. The detector can be connected on a network, but for optimal performance a dedicated network adapter is highly recommended.

For writing custom applications to acquire images from the camera, we recommend using **Teledyne DALSA's Sapera Essential or the Sapera LT SDK** (free download at <u>http://www.teledynedalsa.com</u>).



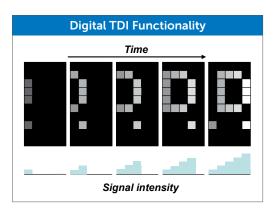




Part of the Teledyne Imaging Group

#### Specifications

Detector Specifications	Shad-o-Scan 3001	Shad-o-Scan 4501
Active Area Length	304 mm	456 mm
Resolution	3072 x 64 pixels	4608 x 64 pixels
Pixel Size	99 µm	
Pixel Binning Mode	1x1 / 1x2 / 2x2 / 4x4	
ROI Readout	Programmable	
Maximum Scanning speed <sup>1</sup>	Up to 50 m/min	
Digitalization	14 bits (16384 levels)	
Image Lag	<0.1%	
Non-Linearity (1090%FS)	<1.5%	
Typical Dynamic Range	72 dB	
X-Ray Sensor Lifetime Dose	> 10 kGy	
Camera Specifications		
Supply Voltage (DC)	+15 V	
Power Consumption (max)	21 W	
Data and Control Interface	5GigE Ethernet	
Trigger Connector	TTL	
On-board Calibration	Yes	
Digital Time Delay Integration (D-TDI)	Yes	
General Specifications		
Operating Temperature	0 to 40°C	
Storage Temperature	-10 to +55°C	
Humidity (non-condensing)	10 to 80% R.H.	
Weight <sup>2</sup>	< 5 kg	
Ingress Protection Class	ІР69К	



(1) 8 lines read-out mode

(2) depends on detector model

### **Resolution & Sensitivity**

The Shad-o-Scan detectors are designed to work with x-ray sources operating at a wide range of beam energy settings. X-ray energies as low as 10-15 kV can be detected. The cameras can be used with x-ray energies as high as 225 kV, although we recommend the use of additional shielding and/or collimation at higher energies in order to protect the sensor element and electronics from damage.

The pixel spacing determines the limiting resolution of the sensor. The actual Modulation Transfer Function (MTF) of the detector depends on the type of scintillator that is installed, as well as the binning mode selected. A thicker phosphor screen will produce more signal, but at the expense of high-frequency contrast. Typical MTF curves for the standard scintillator option is shown in the graph below.

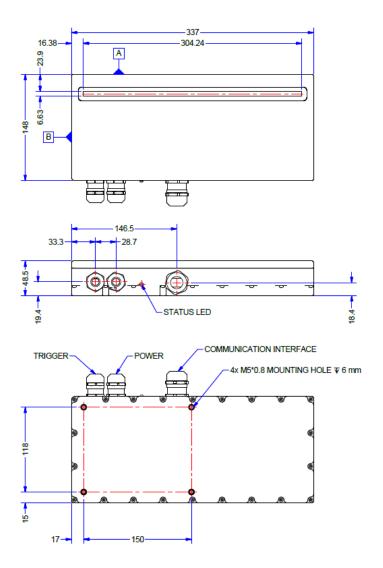
Typical Sensitivity <sup>1</sup> [ADU/µGy]	Low Setting	High Setting
DRZ-Std	16.2	77.5

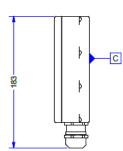
MTF for Shad-o-Scan Detectors 90% 80% 70% 60% 50% -99um + DRZ 40% 30% 20% 10% 0% 0.5 1 1.5 3.5 4.5 0 2 2.5 3 Spatial Frequency [lp/mm]

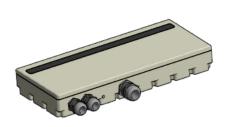
(1) W target, 80kV, no filtration



# Mechanical Drawing 3001 Model

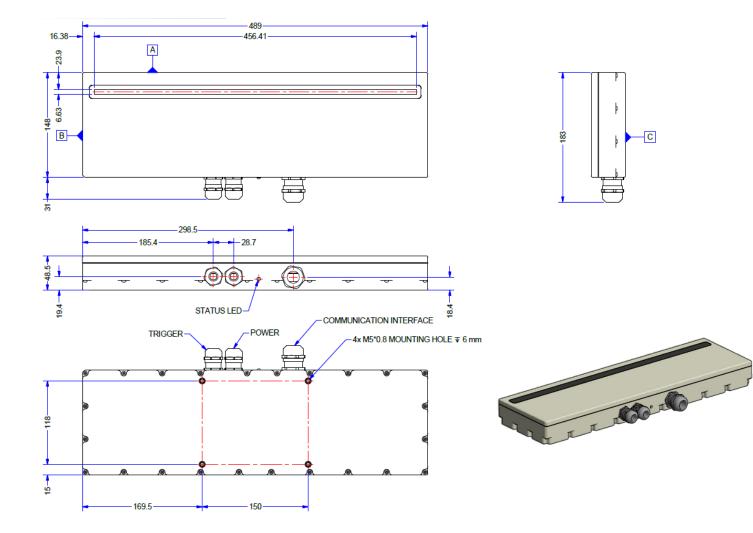








### Mechanical Drawing 4501 Model



## **Ordering Information**

All Shad-o-Scan detectors are shipped with a universal input power supply (90-264V, 50-60Hz) and a power cable. Please contact your nearest sales representative for additional options.

P/N	Description	
SB1661-02	Shad-o-Scan 3001 with DRZ-Std Scintillator	
SB1671-02	Shad-o-Scan 4501 with DRZ-Std Scintillator	

## **Contact Information**

#### **Teledyne Rad-icon Imaging**

765 Sycamore Drive, Milpitas, CA 95035 USA

Americas	Milpitas, CA, USA   +1 408-736-6000   TDI_sales.rad-icon@teledynedalsa.com	Teledyne [
Europe	Eindhoven, The Netherlands   +31 40-259-9000   TDI_sales.sensors@teledynedalsa.com	in Waterloo reserves th
Asia Pacific	Tokyo, Japan   +81 3-5960-6353   TDI_sales.asia@teledynedalsa.com	time witho
	Shanghai, China   +86 21-3368-0027   TDI_sales.asia@teledynedalsa.com	© Teledyne

Teledyne DALSA has its corporate offices in Waterloo, Canada. Teledyne DALSA reserves the right to make changes at any time without notice. © Teledyne DALSA 20220113